



Rollforming Services offer a custom roll forming service where we can tool up a machine to do limited runs of your custom profile as you need it. This allows you to design a product exact fit for purpose, therefore reducing rework or wastage experienced when using off the shelf angles and channels.

We are also able to form tighter profiles than what standard folding techniques allow.

Lengths can be run any length you require again reducing waste

PRODUCT DESCRIPTION

Custom Profiles can be made to the following parameters

- 0.4mm - 3.0mm thick
- 380mm maximum strip width
- Max leg height 80mm
- Max width 200mm
- Punching Available on request

MATERIAL

- HRMS (Hot rolled mild steel)
- CRMS (Cold rolled mild steel)
- G250 Z275 Galv

PROCESS FOR ORDERING A CUSTOM PROFILE



Step 1 Create a profile drawing showing the shape, material thickness, critical dimensions, tolerances. If you can, get a sample section and sample accessories that fit into the profile.



Step 2 Assess the volume. The length of each piece, the total metres required for the first run and the likelihood of it being repeat work. eg: is it a one off job, once a month, three monthly or once per year.



Step 3 Email sales@rollforming.co.nz or FAX a copy of the profile drawing with the relevant info.



Step 4 We will come back to you with a budget metre rate.



Step 5 If we are in the ball park then we look at tooling required for the job. Volume, complexity of the profile and IP are all considered when deciding how to amortise tooling costs. If the profile is large volume and ongoing we have the ability to set up a dedicated machine with punching capability solely for that profile.



Step 6 Once we sort the details and decide if it is economical for all involved then we can present a quote.



Step 7 Upon acceptance of the quote we organise tooling and schedule the first run.



Step 8 We run a sample for sign off before completing the first order. Any changes requested by the customer are made here before we run the order.



Step 9 Once your profile is in the system we will work in with your forecast to ensure you have product ready when you need it.

SUMMARY

That's a quick rundown of what we do. Although there is a bit of detail to get through with a new profile that process all happens within a few days and is fairly simple, it is just important to fully understand your needs on paper before we go ahead and run a product.

Rollforming Services have unsurpassed knowledge and passion for producing roll formed steel profiles. Set up in 1996 as a contract roll forming company with the technical design and build backing of Howick Ltd, one of New Zealand's most innovative roll forming machine producers. We continue to provide fast, friendly service to all our customers.

ROLLFORMING SERVICES ALSO SUPPLY

Tophat Purlins: Used in light gauge commercial steel buildings

Speedfloor: Concrete flooring system

Steel Joist, Truss, Framing and Battens: For commercial and domestic use